



Features

- NBT50L: 45,4 t (50 USt)
- NBT55L: 49,9 t (55 USt)
- 45,7 m (151 ft) five-section, full-power boom
- 11 m (36 ft) lattice, offsettable jib

- Hydraulically removable counterweight system with multiple configurations
- Hydraulically tilting operator cab
- NTC Value Package (NTC50L/NTC55L)

NATIONAL CRANE NBT50L SERIES

Introducing the NBT50L, NBT55L and NTC55L: The next evolution of the proven NBT50 Series taking you to new heights.

Features

> Five-section boom

The NBT50L Series is equipped with a 45,7 m (151 ft) boom. An optional 11 m (36 ft) fixed length offsettable jib and a 7,9 m - 13,7 m (26 ft - 45 ft) two-section offsettable manual extension is available.

> Extreme versatility and strength

The NBT50L Series offers three product configurations based on the successful NBT50 Series including both 45,36 t (50 USt) and 49,90 t (55 USt) capacities along with the NTC Value Package.

> Operator-focused design

The NBT50L Series is designed specifically with the operator in mind, with up to 20° cab tilt, a graphical RCL with integrated control system, optional side and hoist view cameras, optional dual axis electronic joysticks and lighter polymeric outrigger floats for easy setup.

> NTC Value Package

Truck crane features with the easy roadability of a boom truck. The NTC Value Package provides key features such as four-position outriggers (100%, 75%, 50% and fully retracted charts), integrated two-camera system for hoist and passenger side views, and built-in wireless windspeed indicator. NTC Value Package machines come with special NTC50L and NTC55L model designations.

Lift Solutions and exclusive truck customizations

- Hydraulic hose reels
- Factory-installed toolbox, pintle hitches, outrigger cribbing mats
- Wireless anti-two-block system
- Radio remote controls
- Wind speed indicator
- Hoist and side view camera system
- See the Truck Mod Customization Catalog for additional turnkey options.









Jobsite benefits

- ➤ The boom truck with a long reach and solid crane foundation.
 - 157 ft working height without needing to swing a jib. If additional reach is needed, two jib options are available in the 11 m (36 ft) lattice offsettable jib and the manual two-section 7,9 m -13,7 m (26 ft - 45 ft) telescoping jib to a working height over 200 ft.
 - Four outrigger positions, including a unique 6,1 m (20 ft) span for tight operating spaces (similar to 40 USt truck cranes)
 - Rock-solid operating performance with less carrier flex and twist than an average boom truck
 - Hydraulically self-removable counterweight with multiple slabs for easy roading
- > Simpler, smoother and smarter operation.
 - Graphical RCL for easy setup
 - Class-leading features such as adjustable joystick speeds, on-board diagnostics, and service capabilities without the need for a laptop
 - Offsettable jib options
- > Enhanced comfort, access and egress and setup.
 - Comfort of a commercial truck chassis from leading manufacturers
 - 20° hydraulically tilting, ergonomic operator cab
 - Strong aluminum decking with multiple ladders for easy
 - Lighter polymeric operator floats that are easy to use and less prone to theft when on the job
 - · Easy-access hydraulics for maintenance increased serviceability





















Manitowoc Crane Care when you need it.

The assurance of the world's most advanced crane service and support to get you back to work fast.



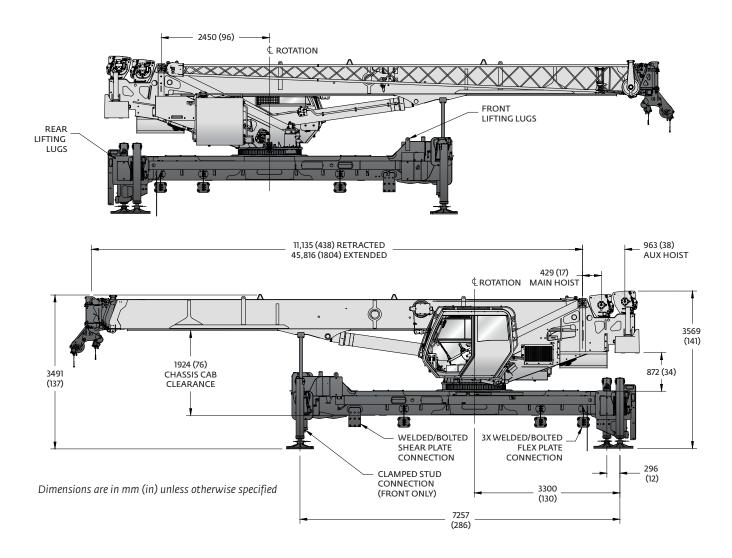
Manitowoc Finance helps you get right to work generating profits for your business. Financial tools that help you capitalize on

opportunity with solutions that fit your needs.

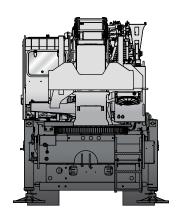
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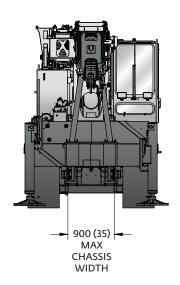
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Dimensions



Dimensions





Dimensions are in mm (in) unless otherwise specified

	Weight and (CG Estimates								
Configuration Horizontal CG Weight w/ Fluids CWT Pinned kg (lb)										
NBT50L/NTC50L	895 (35.25)	21 907 (48,196)	1500 lb							
NBT50L/NTC50L	762 (30)	22 589 (46 696)	3000 lb							
NBT55L/NTC55L	520 (20.5)	23 953 (52,696)	6000 lb							

Mounting configurations

The configurations are based on the NBT50L Series with an 85% stability factor. The complete unit must be installed in accordance with factory requirements and a test performed to determine actual stability and counterweight requirements since individual truck chassis vary.

NBT50L, NBT55L and NTC55L Recommended Minimum Truck Specification

Working area: 360°

Gross Axle Weight Rating Front: 9072 kg (20,000 lb) Gross Axle Weight Rating Rear: 28122 kg (62,000 lb)

Wheelbase: 708 cm (279 in)

Cab to Axle/trunnion (CA/CT): 488 cm (192 in)

Frame Strength: 785 Mpa (110,000 PSI)

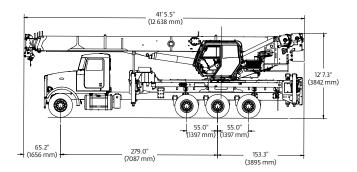
Frame Section Modulus (SM), front axle to end of AF: 327 cm³ (20

 in^3)

Stability Weight, Front: 4355 kg (9600 lb) minimum Stability Weight, Rear: 4609 kg (10,160 lb) minimum

NOTE: Estimated axle scale weights prior to installation of crane assembly for 85% stability. This configuration does not meet

Federal Bridge Law.



NBT55L and NTC55L Recommended Heavy Lift Minimum Truck Specification

Working area: 360°

Gross Axle Weight Rating Front: 9072 kg (20,000 lb) Gross Axle Weight Rating Rear: 29 937 kg (66,000 lb)

Wheelbase: 736 cm (290 in)

Cab to Axle/trunnion (CA/CT): 548 cm (216 in)

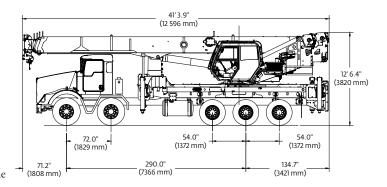
Frame Strength: 785 Mpa (110,000 PSI)

Frame Section Modulus (SM), front axle to end of AF: 327 cm³

 (20 in^3)

Stability Weight, Front: 6818 kg (15,000 lb) minimum Stability Weight, Rear: 5000 kg (11,000 lb) minimum

NOTE: Estimated axle scale weights prior to installation of crane assembly for 85% stability. This configuration does not meet Federal Bridge Law.



Minimum truck requirements

Many factors must be considered in the selection of proper truck for an NBT50L Series crane. Items which must be considered are:

- **1. Axle Rating.** Axle ratings are determined by the axles, tires, rims, springs, brakes, steering and frame strength of the truck. If any one of these components is below the required rating, the gross axle rating is reduced to its weakest component value.
- 2. Wheelbase (WB), Cab-to-Trunnion (CT) and Bare Chassis Weight. The wheelbase, CT and chassis weights shown are required so the basic NBT50L Series can be legally driven in most states and meet stability requirements. The dimensions given assume the sub-base is installed properly behind the truck cab. If exhaust stacks, transmission protrusions, etc., do not allow a close installation to the cab, the WB and CT dimensions must be increased. Refer to the Mounting Configuration pages for additional information.
- 3. Truck Frame. Try to select a truck frame that will minimize or eliminate frame reinforcement or extension of the after frame (AF). Many frames are available that have the necessary after frame (AF) section modulus (SM) and resistance to bending moment (RBM) so that reinforcing is not required. The front hydraulic jack is used
- for a 360° working range around the truck. The frame under the cab through the front suspension must have the minimum S.M. and RBM because reinforcing through the front suspension is often difficult because of engine, radiator mounts and steering mechanics. See "Truck Requirements" and "Frame Strength" pages for the necessary section modulus and resistance to bending moment values. Integral extended front frame rails are required for front center stabilizer installation.
- 4. Additional Equipment. In addition to the axle ratings, wheelbase, cab-to-axle requirements and frame, it is recommended that the truck is equipped with electronic engine control, increased cooling and a transmission with a PTO opening available with an extra heavy duty PTO. A conventional cab truck should be used for standard crane mounts.
- **5. Neutral Start Switch.** The chassis must be equipped with a switch that prevents operation of the engine starter when the transmission is in gear.

Notes:

- Gross Vehicle Weight Rating (GVWR) is dependent on all components of the vehicle (axles, tires, springs, frame, etc.) meeting manufacturers' recommendations; always specify GVWR when purchasing trucks
- Diesel engines require a variable speed governor for smooth crane operation; electronic fuel injection requires EET engine remote throttle
- All mounting data is based on a National Crane NBT50L Series with an 85% stability factor
- The complete unit must be installed in accordance with factory requirements, and a test performed to determine actual stability and counterweight requirements per SAE J765; contact the factory for details

Working range

47,0 m

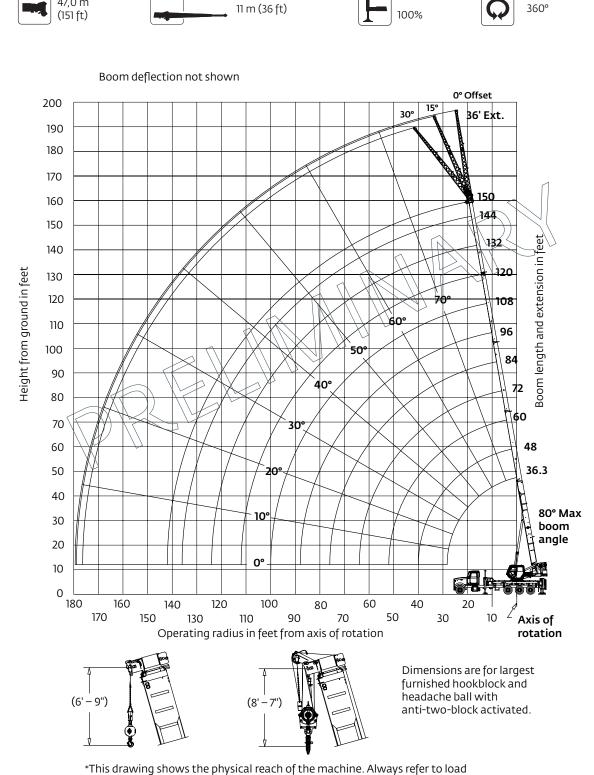


chart to see which portions of this diagram are valid for the specific machine configuration and where the loads are structurally or stability limited.

Minimum Truck configuration



36 ft – 151 ft



6000 lb



100%



360°





Pounds

)					
Radius					Main Bo	om Lengt	h in Feet				
in Feet	36.3	48	60	72	84	96	108	120	132	144	150
6	110,000 (71.5)	41,500 (76.8)	_	_	_	_	_	_	_	_	_
8	106,500 (68)	41,500 (74.3)	41,500 (78.3)	_	_	_	_	_	_	_	_
10	93,200 (64.4)	41,500 (71.7)	41,500 (76.3)	41,500 (79.5)	_	_	_	_	_	_	_
12	82,550 (60.7)	41,500 (69.1)	41,500 (74.3)	41,500 (77.9)	_	_	_	_	-		_
15	70,150 (54.9)	41,500 (65.1)	41,500 (71.3)	41,500 (75.4)	39,500 (78.4)	_	_	- <		21-	_
20	54,750 (43.7)	41,500 (58.1)	41,500 (66)	41,500 (71.1)	35,900 (74.8)	29,900 (77.7)	23,400 (80)			7	_
25	37,200 (28.9)	41,500 (50.3)	41,500 (60.4)	37,950 (66.7)	32,750 (71.2)	27,100 (74.5)	21,050 (77.3)	18,550 (79.5)	//-		_
30	_	32,450 (41.4)	33,200 (54.5)	33,600 (62.1)	30,100 (67.4)	24,400 (7½3)	19,000 (74.5)	16,900 (77)) 14,400 (79.2)		
35	_	26,050 (30.2)	26,750 (48)	27,200 (57.3)	27,450 (63.5)	22,050	17,200 (71.6)	15,400 (74.5)	13,850 (76.9)	11,350 (79.1)	10,050 (80)
40	_	11,500 (5.3)	21,050 (40.7)	21,300 (52.2)	21,500 (59.4)	20,050 (64.7)	15,650 (68.7)	14,050 (71.9)	12,750 (74.6)	11,350 (77)	10,050 (78)
45	_	_	16,800 (31.8)	17,050 (46.6)	17,250 (55.2)	17,350 (K13)	14,300 (65.7)	12,900 (69.3)	11,700 (72.3)	10,650 (74.8)	10,050 (76)
50	_		13,700	13,900 (40.3)	(50,6)	14,200 (57.5)	13,150 (62.6)	11,850 (66.6)	10,800 (69.9)	9900 (72.7)	9470 (73.9)
55	_	_	1	\1\500 (33)	11,650 (45.7)	11,800 (53.6)	11,850 (59.4)	10,950 (63.8)	10,000 (67.4)	9170 (70.5)	8780 (71.8)
60	_) \(\(\)	9680 (23.2)	9840 (40.2)	9960 (49.6)	10,050 (56)	10,100 (61)	9,270 (64.9)	8510 (68.3)	8160 (69.7)
65	7)) \	5	_	8290 (33.9)	8400 (45.2)	8490 (52.5)	8560 (58)	8600 (62.4)	7910 (66)	7590 (67.6)
70	-//c	/ -//		_	7010 (26.1)	7110 (40.3)	7200 (48.8)	7260 (55)	7300 (59.7)	7340 (63.6)	7070 (65.3)
75	- \)	. –	_	_	5940 (13.1)	6030 (34.8)	6110 (44.8)	6170 (51.7)	6210 (57)	6250 (61.2)	6260 (63.1)
80	_	_		_	_	5110 (28.2)	5180 (40.5) 4390	6170 (51.7)	5280 (54.1)	5310 (58.8)	5330 (60.8)
85	_	_	_	_	_	4330 (19)	(35.6)	4440 (44.7)	4480 (51.2)	4510 (56.2)	4520 (58.4)
90	_	_		_	_	_	3690 (29.9)	3740 (40.7)	3780 (48)	3810 (53.5)	3820 (55.9)
95	_	_	_	_	_	_	3090 (22.6)	3130 (36.4) 2590	3170 (44.7)	3190 (50.8)	3210 (53.3) 2660
100	_	_	_	_	_	_	_	(31.3)	2630 (41)	2650 (47.8)	(50.6)
105	_	_	_	_	_	_	_	2120 (25.2) 1700	2140 (37.1) 1710	2170 (44.7)	2180 (47.8)
110	_	_	_	_	_	_	_	(15.9)	(32.6)	1730 (41.4)	1740 (44.8)
115	_	_	_	_	_	_	_	_	1330 (27.2) 980	1340 (37.8) 990	1350 (41.6)
120	_	_	_	_	_	_	_		(20.1)	(33.7)	1000 (38.1)
125	_	_	_	_	_	_	_	_	_	670 (29)	680 (34.2)

NOTE: () Boom angles are in degrees.

*This capacity is based on maximum boom angle.

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Boom		Main Boom Length in Feet													
Angle	36.3	36.3 48 60 72 84 96 108 120 132 144 150													
0°	14,400 (28.3)	9870 (40)	6470 (52)	4290 (64)	2770 (76)	1650 (88)	_	_	_	_	_				

NOTE: () Reference radii in feet.

PROVISIONAL

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane.

Minimum Truck configuration



36 ft – 151 ft



3000 lb



100%



360°



P	ound
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Dadius					Main Bo	om Lengtl	n in Feet				
Radius in Feet	36.3	48	60	72	84	96	108	120	132	144	150
6	110,000 (71.5)	41,500 (76.8)	_	_	_	_	_	_	_	_	_
8	105,500 (68)	41,500 (74.3)	41,500 (78.3)	_	_	_	_	_	_	_	_
10	92,550 (64.4)	41,500 (71.7)	41,500 (76.3)	41,500 (79.5)	_	_	_	_	_	_	_
12	81,950 (60.7)	41,500 (69.1)	41,500 (74.3)	41,500 (77.9)	_	_	_	_	_	_	_
15	69,650 (54.9)	41,500 (65.1)	41,500 (71.3)	41,500 (75.4)	39,500 (78.4)	_	_	_	- 1	_	_
20	52,450 (43.7)	41,500 (58.1)	41,500 (66)	41,500 (71.1)	35,900 (74.8)	29,900 (77.7)	23,400 (80)	_	<u> </u>	_	_
25	37,200 (28.9)	39,900 (50.3)	40,600 (60.4)	37,950 (66.7)	32,750 (71.2)	27,100 (74.5)	21,050 (77.3)	18,550 (79,5)	771	_	_
30	_	31,000 (41.4)	31,750 (54.5)	32,150 (62.1)	30,100 (67.4)	24,400 (71.3)	19,000	16,900 (77)	14,400 (79.2)	_	_
35	_	24,000 (30.2)	24,450 (48)	24,750 (57.3)	24,950 (63.5)	22,050 (68)	17,200 (71.6)	15,400	13,850 (76.9)	11,350 (79.1)	10,050 (80)
40	_	11,500 (5.3)	18,900 (40.7)	19,200 (52.2)	19,400 (59.4)	19,550 (64.7)	15,650 (68.7)	14,050 (71.9)	12,750 (74.6)	11,350 (77)	10,050 (78)
45	_	_	15,000 (31.8)	15,250 (46.6)	15,450 (55.2)	15,550 (61.1)	14,300 (65.7)	12,900 (69.3)	11,700 (72.3)	10,650 (74.8)	10,050 (76)
50	_	_	12,100 (18.7)	12,350	12,500	12,650	12,750 (62.6)	11,850 (66.6)	10,800 (69.9)	9900 (72.7)	9,470 (73.9)
55	_	_	_<	10,200	10,350 (45,7)	10;500 (53.6)	10,600 (59.4)	10,650 (63.8)	10,000 (67.4)	9170 (70.5)	8,780 (71.8)
60	_		<u> </u>	8440 (23.2)	8600 (40.2)	8730 (49.6)	8820 (56)	8890 (61)	8940 (64.9)	8510 (68.3)	8160 (69.7)
65		_ \\	$\rightarrow \$		7170 (33.9)	7280 (45.2)	7370 (52.5)	7430 (58)	7480 (62.4)	7520 (66)	7530 (67.6)
70		())		_	5980 (26.1)	6090 (40.3)	6170 (48.8)	6230 (55)	6280 (59.7)	6310 (63.6)	6330 (65.3)
75	((-))			-	5000 (13.1)	5090 (34.8)	5170 (44.8)	5220 (51.7)	5270 (57)	5300 (61.2)	5320 (63.1)
80		77-	_	_	_	4240 (28.2)	4310 (40.5)	4360 (48.3)	4410 (54.1)	4440 (58.8)	4450 (60.8)
85	7	_	_	_	_	3510 (19)	3570 (35.6)	3620 (44.7)	3660 (51.2)	3700 (56.2)	3710 (58.4)
90	_	_	_	_	_	_	2930 (29.9)	2980 (40.7)	3020 (48)	3050 (53.5)	3060 (55.9)
95	_	_	_	_	_	_	2380 (22.6)	2420 (36.4)	2450 (44.7)	2480 (50.8)	2490 (53.3)
100	_	_	_	_	_	_	_	1920 (31.3)	1950 (41)	1980 (47.8)	1990 (50.6)
105	_	_	_	_	_	_	_	1480 (25.2)	1500 (37.1)	1530 (44.7)	1540 (47.8)
110	_	_	_	_	_	_		1090 (15.9)	1110 (32.6)	1130 (41.4)	1140 (44.8)
115	_	_	_	_	_	_	_	_	750 (27.2)	770 (37.8)	770 (41.6)

NOTE: () Boom angles are in degrees.

*This capacity is based on maximum boom angle.

Boom					Main Bo	om Lengtl	h in Feet						
Angle	36.3	36.3 48 60 72 84 96 108 120 132 144 150											
0°	14,400 (28.3)	9870 (40)	6470 (52)	4290 (64)	2770 (76)	1650 (88)	_	_	_	_	_		

NOTE: () Reference radii in feet.

Minimum Truck configuration



36 ft – 151 ft



0 lb



100%



360°





Pounds

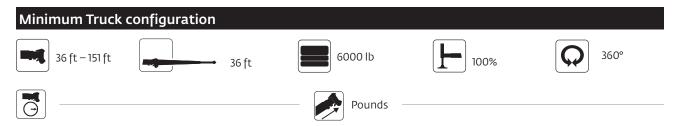
Radius					Main Bo	om Lengt	h in Feet				
in Feet	36.3	48	60	72	84	96	108	120	132	144	150
6	110,000 (71.5)	41,500 (76.8)									
8	99,200 (68)	41,500 (74.3)	41,500 (78.3)								
10	86,650 (64.4)	41,500 (71.7)	41,500 (76.3)	41,500 (79.5)							
12	76,700 (60.7)	41,500 (69.1)	41,500 (74.3)	41,500 (77.9)							
15	65,050 (54.9)	41,500 (65.1)	41,500 (71.3)	41,500 (75.4)	39,500 (78.4)						
20	47,600 (43.7)	41,500 (58.1)	41,500 (66)	41,500 (71.1)	35,900 (74.8)	29,900 (77.7)	23,400 (80)				
25	34,850 (28.9)	36,100 (50.3)	36,800 (60.4)	37,150 (66.7)	32,750 (71.2)	27,100 (74.5)	21,050 (77,3)	18,550 (79.5)			
30		27,900 (41.4)	28,600 (54.5)	29,050 (62.1)	29,250 (67.4)	24,400 (71.3)	19,000 (74.5)	16,900	14,400 (79.2)		
35		22,200 (30.2)	22,900 (48)	23,350 (57.3)	23,600 (63.5)	22,050	17,200 (71,6)	15,400 (74.5)	13,850 (76.9)	11,350 (79.1)	10,050 (80)
40		11,500 (5.3)	17,900 (40.7)	18,200 (52.2)	18,400 (59.4)	18,500 (64.7)	\\\(15,650\\\(68.7)\\	14,050 (71.9)	12,750 (74.6)	11,350 (77)	10,050 (78)
45			14,100 (31.8)	14,400 (46.6)	14,600 (55,2)	14,700 (61,1)	14,300 (65.7)	12,900 (69.3)	11,700 (72.3)	10,650 (74.8)	10,050 (76)
50			11,350 (18.7)	11,600 \(40.3)	11,750	11,900 (57.5)	12,000 (62.6)	11,850 (66.6)	10,800 (69.9)	9900 (72.7)	9470 (73.9)
55				9540 (33)	9710 (45.7)	9840 (53.6)	9940 (59.4)	10,000 (63.8)	10,000 (67.4)	9170 (70.5)	8780 (71.8)
60				7840 (23.2)	8010 (40.2)	8130 (49.6)	8220 (56)	8290 (61)	8340 (64.9)	8380 (68.3)	8160 (69.7)
65					6630 (33.9)	6740 (45.2)	6830 (52.5)	6890 (58)	6940 (62.4)	6980 (66)	6990 (67.6)
70		$\mathcal{Y} \setminus \{ \cdot \}$			5410 (26.1)	5530 (40.3)	5610 (48.8)	5680 (55)	5730 (59.7)	5770 (63.6)	5780 (65.3)
75					4410 (13.1)	4510 (34.8)	4590 (44.8)	4650 (51.7)	4700 (57)	4730 (61.2)	4750 (63.1)
80		}				3650 (28.2)	3730 (40.5)	3790 (48.3)	3830 (54.1)	3860 (58.8)	3880 (60.8)
85						2930 (19)	2990 (35.6)	3040 (44.7)	3090 (51.2)	3120 (56.2)	3130 (58.4)
90							2360 (29.9)	2410 (40.7)	2450 (48)	2480 (53.5)	2490 (55.9)
95							1810 (22.6)	1850 (36.4)	1890 (44.7)	1920 (50.8)	1930 (53.3)
100								1360 (31.3)	1400 (41)	1420 (47.8)	1430 (50.6)
105								940 (25.2)	960 (37.1)	990 (44.7)	1000 (47.8)
110								560 (15.9)	580 (32.6)	600 (41.4)	610 (44.8)

NOTE: () Boom angles are in degrees.

*This capacity is based on maximum boom angle.

Boom	Main Boom Length in Feet												
Angle	36.3	36.3 48 60 72 84 96 108 120 132 144 150											
0°	14,400 (28.3)	9870 (40)	6470 (52)	4290 (64)	2770 (76)	1650 (88)							

NOTE: () Reference radii in feet.



	Main Boom Length in Feet												
Radius in Feet		0° OFFSE	T ANGLE			15° OFFSE	T ANGLE			30° OFFSE	T ANGLE		
	120	132	144	150	120	132	144	150	120	132	144	150	
35	7730 (80)												
40	7730 (78.1)	6390 (80)											
45	7730 (76.2)	6390 (78.2)	5270 (80)		6730 (79.4)								
50	7620 (74.2)	6390 (76.4)	5270 (78.3)	4690 (79.3)	6530 (77.4)	6310 (79.5)		_			\		
55	7250 (72.2)	6390 (74.6)	5270 (76.6)	4690 (77.6)	6350 (75.5)	6130 (77.6)	5540 (79.5)		5530 (78.3)				
60	6860 (70.2)	6390 (72.8)	5270 (74.9)	4690 (76)	6090 (73.4)	5870 (75.8)	5540 (77.8)	5050 (78.7)	5410 (76.3)	5340 (78.4)			
65	6510 (68.1)	6250 (70.9)	5270 (73.2)	4690 (74.3)	5810 (71.4)	5610 (73.9)	5360 (76)	\$050 (X7)	5320 (74.2)	5190 (76.5)	4990 (78.5)	4870 (79.4)	
70	6170 (66.1)	5950 (69)	5270 (71.5)	4690 (72.7)	5540 (69,3)	5370 (72)	5150	5030 (75.4)	5140 (72)	4980 (74.6)	4810 (76.7)	4700 (77.7)	
75	5860 (63.9)	5680 (67)	5270 (69.7)	4690 (70.9)	5290 (67.1)	5140	4950 (72.5)	4840 (73.7)	4940 (69.8)	4800 (72.6)	4630 (74.9)	4540 (76)	
80	5570 (61.7)	5390 (65.1)	4980 (67.9)	4690 (69.2)	5070 (64.9)	4930	4760 (70.7)	4660 (71.9)	4750 (67.6)	4620 (70.6)	4470 (73)	4380 (74.2)	
85	5270 (59.5)	5050 (63.1)	4660 (66.1)	4480 (67.5)	4860	4730 (66)	4570 (68.8)	4480 (70.2)	4580 (65.3)	4450 (68.5)	4310 (71.2)	4230 (72.4)	
90	4560 (57.2)	4440	4330 (64.2)	4200 (65.7)	4660 (60.3)	4540 (64)	4400 (67)	4250 (68.4)	4420 (62.9)	4300 (66.4)	4160 (69.2)	4090 (70.6)	
95	3940 (54.8)	3810	3710 (62.3)	3660 (63.8)	4360 (57.9)	4260 (61.8)	4140 (65)	3980 (66.5)	4270 (60.4)	4160 (64.2)	4030 (67.3)	3960 (68.7)	
100	3380 (52.3)	3260 (56.7)	3160 (60.3)	3110 (62)	3760 (55.4)	3670 (59.6)	3590 (63.1)	3550 (64.7)	4070 (57.9)	4010 (61.9)	3900 (65.3)	3820 (66.8)	
105	2890 (49.7)	2770 (54.4)	2670 (58.3)	2620 (60.1)	3240 (52.8)	3150 (57.4)	3070 (61)	3030 (62.7)	3510 (55.2)	3450 (59.6)	3400 (63.2)	3370 (64.9)	
110	2460 (47)	2330 (52.1)	2230 (56.2)	2180 (58.1)	2760 (50.1)	2670 (55)	2590 (59)	2560 (60.8)	3000 (52.3)	2940 (57.2)	2890 (61.1)	2870 (62.9)	
115	2060 (44.1)	1940 (49.7)	1830 (54.1)	1780 (56.1)	2330 (47.2)	2250 (52.6)	2170 (56.8)	2130 (58.7)	2540 (49.3)	2490 (54.7)	2440 (58.9)	2410 (60.8)	
120	1710 (41)	1580 (47.1)	1470 (51.9)	1420 (54)	1950 (44.1)	1860 (50)	1780 (54.6)	1740 (56.7)	2110 (46.1)	2070 (52)	2020 (56.6)	2000 (58.6)	
125	1380 (37.7)	1260	1150 (49.6)	1100	1590 (40.8)	1510 (47.3)	1430 (52.3)	1390 (54.5)	1730	1690 (49.2)	1640	1620 (56.4)	
130	1090 (34)	(44.4) 960 (41.5)	850 (47.2)	(51.9) 800 (40.6)	1270 (37)	1180 (44.4)	1110	1070 (52.2)	(42.6) 1370 (38.6)	1340 (46.2)	(54.2) 1290 (51.7)	1270	
135	830	690	580	(49.6) 530	970	890	(49.9) 810	770	1030	1010	970	(54.1) 950 (51.7)	
140	(29.9) 590 (24.8)	(38.5)	(44.7)	(47.3)	(32.8) 690 (27.6)	(41.3) 610 (37.8)	(47.3) 540 (44.6)	(49.9) 500 (47.4)	(33.9) 720 (28.1)	(42.9) 710 (39.3)	(49.1) 680 (46.3)	(51.7) 660 (49.1)	

NOTE: () Boom angles are in degrees.

Minimum Truck configuration 36 ft - 151 ft 3000 lb 100% 360° Pounds

					Mai	n Boom L	ength in F	eet				
Radius in Feet		0° OFFSE	TANGLE			15° OFFSE	ET ANGLE			30° OFFSE	T ANGLE	
	120	132	144	150	120	132	144	150	120	132	144	150
35	7730 (80)											
40	7730 (78.1)	6390 (80)										
45	7730 (76.2)	6390 (78.2)	5270 (80)		6730 (79.4)							
50	7620 (74.2)	6390 (76.4)	5270 (78.3)	4690 (79.3)	6530 (77.4)	6310 (79.5)				15 //	\	
55	7250 (72.2)	6390 (74.6)	5270 (76.6)	4690 (77.6)	6350 (75.5)	6130 (77.6)	5540 (79.5)		5530 (78.3)			
60	6860 (70.2)	6390 (72.8)	5270 (74.9)	4690 (76)	6090 (73.4)	5870 (75.8)	5540 (\$\overline{\chi}\cdot).8)	5050	5410 (76.3)	5340 (78.4)		
65	6510 (68.1)	6250 (70.9)	5270 (73.2)	4690 (74.3)	5810 (71.4)	5610 (73.9)	5360 (76)	\$050 (X7)	5320 (74.2)	5190 (76.5)	4990 (78.5)	4870 (79.4)
70	6170 (66.1)	5950 (69)	5270 (71.5)	4690 (72.7)	5540 (69.3)	5370 (72)	5150 (74.3)	5030 (75.4)	5140 (72)	4980 (74.6)	4810 (76.7)	4700 (77.7)
75	5860 (63.9)	5680 (67)	5270 (69.7)	4690 (70.9)	5290 (67.1)	\$140 (70)	4950 (72.5)	4840 (73.7)	4940 (69.8)	4800 (72.6)	4630 (74.9)	4540 (76)
80	5210 (61.7)	5090 (65.1)	4980 (67.9)	(69.2)	5070 (64.9)	4930 (68.1)	4760 (70.7)	4660 (71.9)	4750 (67.6)	4620 (70.6)	4470 (73)	4380 (74.2)
85	4450 (59.5)	4330 (63. <u>1)</u>	4220 (66.1)	\4\70 (67.5)	4860 (62.7)	4730 (66)	4570 (68.8)	4480 (70.2)	4580 (65.3)	4450 (68.5)	4310 (71.2)	4230 (72.4)
90	3800 (57.2)	3670 (61)	3570 (64.2)	3520 (65.7)	4260 (60.3)	4170 (64)	4090 (67)	4050 (68.4)	4420 (62.9)	4300 (66.4)	4160 (69.2)	4090 (70.6)
95	3220 (54.8)	3100 (58.9)	2990	2940 (63.8)	3640 (57.9)	3550 (61.8)	3470 (65)	3430 (66.5)	3990 (60.4)	3930 (64.2)	3870 (67.3)	3840 (68.7)
100	2710 (52.3)	2590 (56.7)	2480 (60.3)	2430 (62)	3090 (55.4)	3000 (59.6)	2920 (63.1)	2880 (64.7)	3400 (57.9)	3340 (61.9)	3280 (65.3)	3250 (66.8)
105	2260 (49.7)	2130 (54.4)	2030 (58.3)	1980 (60.1)	2600 (52.8)	2510 (57.4)	2430 (61)	2390 (62.7)	2870 (55.2)	2810 (59.6)	2760 (63.2)	2730 (64.9)
110	1850 (47)	1730 (52.1)	1620 (56.2)	1570 (58.1)	2160 (50.1)	2070 (55)	1990 (59)	1950 (60.8)	2390 (52.3)	2340 (57.2)	2290 (61.1)	2260 (62.9)
115	1480 (44.1)	1360 (49.7)	1250 (54.1)	1210 (56.1)	1760 (47.2)	1670 (52.6)	1590 (56.8)	1550 (58.7)	1960 (49.3)	1910 (54.7)	1860 (58.9)	1830 (60.8)
120	1160 (41)	1030 (47.1)	920 (51.9)	870 (54)	1390 (44.1)	1310 (50)	1230 (54.6)	1190 (56.7)	1560 (46.1)	1520 (52)	1470 (56.6)	1450 (58.6)
125	860 (37.7)	730 (44.4)	620 (49.6)	570 (51.9)	1060 (40.8)	980 (47.3)	900 (52.3)	870 (54.5)	1200 (42.6)	1160 (49.2)	1120 (54.2)	1090 (56.4)
130	590 (34)	(++.+)	(+3.0)	(51.5)	760 (37)	680 (44.4)	600 (49.9)	570 (52.2)	870 (38.6)	830 (46.2)	790 (51.7)	770 (54.1)
135	(34)				(3/)	(44.4)	(49.9)	(32.2)	550 (33.9)	530 (42.9)	(31.7)	(57.1)

NOTE: () Boom angles are in degrees.

PROVISIONAL

Minimum Truck configuration 36 ft – 151 ft 36 ft 36 ft 36 ft 360°

					Mai	n Boom L	ength in I	Feet				
Radius in Feet		0° OFFSE	TANGLE			15° OFFSE	TANGLE			30° OFFSE	T ANGLE	
	120	132	144	150	120	132	144	150	120	132	144	150
35	7730 (80)											
40	7730 (78.1)	6390 (80)										
45	7730 (76.2)	6390 (78.2)	5270 (80)		6730 (79.4)) //	\	
50	7620 (74.2)	6390 (76.4)	5270 (78.3)	4690 (79.3)	6530 (77.4)	6310 (79.5)						
55	7250 (72.2)	6390 (74.6)	5270 (76.6)	4690 (77.6)	6350 (75.5)	6130 (77.6)	5540 (79.5)		5530 (78.3)			
60	6860 (70.2)	6390 (72.8)	5270 (74.9)	4690 (76)	6090 (73.4)	5870 (75.8)	5540 (77.8)	\$050 (78.7)	5410 (76.3)	5340 (78.4)		
65	6510 (68.1)	6250 (70.9)	5270 (73.2)	4690 (74.3)	5810 (71.4)	5610 (73.9)	5360 (76)	5050 (77)	5320 (74.2)	5190 (76.5)	4990 (78.5)	4870 (79.4)
70	5730 (66.1)	5600 (69)	5270 (71.5)	4690 (72.7)	5540 (69.3)	53XO (72)	5150 (74.3)	5030 (75.4)	5140 (72)	4980 (74.6)	4810 (76.7)	4700 (77.7)
75	4810 (63.9)	4690 (67)	4580 (69.7)	4520 (70.9)	5290 (67.1)	5140 (70)	4950 (72.5)	4840 (73.7)	4940 (69.8)	4800 (72.6)	4630 (74.9)	4540 (76)
80	4030 (61.7)	3900 (65.1)	3800 (67.9)	\3750 (69.2)	4600 (64.9)	4500 (68.1)	4420 (70.7)	4380 (71.9)	4750 (67.6)	4620 (70.6)	4470 (73)	4380 (74.2)
85	3350 (59.5)	323 0 (63.1)	3120 (66.1)	3070 (67.5)	3870 (62.7)	3770 (66)	3690 (68.8)	3650 (70.2)	4310 (65.3)	4240 (68.5)	4180 (71.2)	4150 (72.4)
90	2770 (57.2)	2650	2540 (64.2)	2490 (65.7)	3230 (60.3)	3140 (64)	3060 (67)	3020 (68.4)	3620 (62.9)	3560 (66.4)	3500 (69.2)	3470 (70.6)
95	2250 (54.8)	2130 (58.9)	2020 (62.3)	1970 (63.8)	2670 (57.9)	2580 (61.8)	2500 (65)	2460 (66.5)	3020 (60.4)	2960 (64.2)	2900 (67.3)	2870 (68.7)
100	1800 (52.3)	168Ŏ (56.7)	1570 (60.3)	1520 (62)	2180 (55.4)	2090 (59.6)	2000 (63.1)	1970 (64.7)	2480 (57.9)	2430 (61.9)	2370 (65.3)	2340 (66.8)
105	1390 (49.7)	1270 (54.4)	1160 (58.3)	1120 (60.1)	1730 (52.8)	1640 (57.4)	1560 (61)	1530 (62.7)	2000 (55.2)	1950 (59.6)	1890 (63.2)	1870 (64.9)
110	1030 (47)	910 (52.1)	800 (56.2)	750 (58.1)	1340 (50.1)	1250 (55)	1170 (59)	1130 (60.8)	1570 (52.3)	1520 (57.2)	1470 (61.1)	1440 (62.9)
115	700 (44.1)	580 (49.7)			980 (47.2)	890 (52.6)	810 (56.8)	770 (58.7)	1180 (49.3)	1130 (54.7)	1080 (58.9)	1050 (60.8)
120	, ,	, ,			650 (44.1)	570 (50)	, ,		820 (46.1)	770 (52)	730 (56.6)	700 (58.6)

NOTE: () Boom angles are in degrees.

Superstructure



■ Boom

11,1 m - 45,7 m (36.5 ft - 151 ft) five-section boom with a maximum tip height of 48,2 m (158 ft). Includes proportional extension via multi-stage hydraulic cylinder and cable operation, four-plate, high-strength steel construction, three-sheave, quick reeve boom nose and Easy-Glide wear



🎮 Boom elevation

One (1) double-acting, hydraulic cylinder with integral holding valve with integral pressure transducers provides elevation from -8° to $+80^{\circ}$.



Rated Capacity Limiting (RCL) and anti-two-block (ATB) systems

Graphical display capacity limiter and anti-two-block system with audio visual warning and crane function lockout. The graphical display is a 178 mm (7 in) color and polarized screen for real-time display of boom angle, length, radius, tip height, maximum permissible load, load indication and warning of impending overload or anti-two-block condition. Work area definition system (WADS) allowing operator definable non-lockout warning limits for crane operations, and CANbus sensors and hard-wired ATB circuit routed externally to the boom. Outrigger monitoring system (OMS) to sense the configuration of the outriggers and aid the operator in selecting an appropriate setup. On-board setup and diagnostics for RCL sensors allow for improved service and an event recorder to protect your investment.



Crane Control System

Fully integrated RCL and CANbus crane control system for maximum performance. Real-time diagnostics for truck chassis data such as engine regeneration, fuel level, engine coolant, oil pressure, engine RPM and battery voltage. On-board setup and diagnostics for all sensors and control modules allowing for improved service and little need for a laptop or diagnostic cables. Fault codes to quickly identify service needs and event recorder to protect your investment. Automotive grade, fully wire-harnessed 12VDC electrical system using state-of-the-art sealed connectors and control modules. Dual-tone backup and outrigger motion alarm located at rear of machine. LED marker and triple ID lights.



Operator cab and controls

Cab structure: rigid galvanealed steel structure, well insulated, offering optimum operator visibility and comfort. Equipped with tilting cab feature from horizontal to +20°, tinted safety glass, fixed front window with windshield wiper and washer, sliding skylight window with windshield wiper, sliding left side glass door, sliding right side window for ventilation

w/ safety grille, tilting rear window for ventilation, four way adjustable, cushioned seat and armrests with seat belt, diesel-fired warm-water heater with air ducts at operators feet, left side of cab and front dash — standard, hydraulic-powered air conditioner — standard, circulation fan, bubble level, adjustable sun visor, dome light, cup holder, fire extinguisher, load chart binder with tear-proof paper load charts and operator manual.

Armrest control functions are arranged per ASME B30.5: Two single axis electric joystick controllers for swing, boom telescope, main hoist, auxiliary hoist (optional), boom lift, warning horn button, swing park brake switch, hoist rotation indicator, tilt cab up/down, main hoist high/low speed switch, and aux hoist high/low speed switch (optional).

Outrigger controls: front console mounted electronic keypad allowing the operator to activate all horizontal beams and vertical jacks. Pre-selection capabilities to easily activate more than one function for ease of setup.

Foot controls: engine throttle (electronic), dynamic swing brake (electronic), boom telescope (electronic, if equipped with aux hoist option).

Front console controls and indicators for rated capacity limiter display, outriggers, engine ignition key, emergency stop switch, and RCL override keyswitch (momentary). 12VDC power outlet.

Overhead console controls and indicators for heater, A/C and fan speed, windshield wiper and washer, skylight wiper, cab mounted work lights, crane function power, radio remote power.



Removable counterweight

Hydraulically removable counterweight system consisting of (2) vertical double-acting hydraulic cylinders equipped with holding valves to independently raise and lower the desired counterweight slabs. Controls can be activated at both the left and right side of turret near the counterweight for ease of activation during counterweight pin reconfiguration. When not in use, one or all of the slabs can be stowed on top of the front outrigger box. One or all of the slabs can also be removed from the crane by using the crane itself after stowing on front outrigger box first.

NBT50L/NTC50L:

Counterweight consists of one slab for two unique load chart configurations:

- (1) slabs installed on turret: (1) x [3000 lb]
- (0) slabs installed on turret: no slabs installed
- Single 1500 lb counterweight option is available for maximizing the roading weight configurations in areas where road weights limits are more restricting.

15 National Crane NBT50L Series

NBT55/NTC55L:

Counterweight consists of (2) slabs for (3) unique load chart configurations:

- (2) slabs installed on turret: (2) x [3,000 lb]
- (1) slabs installed on turret: (1) x [3,000 lb]
- (0) slabs installed on turret: no slabs installed

Ω Slewing

Continuous 360° rotation using (1) low speed, high torque motor with a manually adjustable swing adjustment valve integrated to the hydraulic motor control manifold mounted to a planetary reduction gear. A proportional electronic brake pedal located in the operator cab allows for the dynamic application of the multi-disk swing brake circuit. A separate spring-applied, hydraulic-released brake for disabling rotation can be activated from the left-hand seat armrest. Free-swing functionality is disabled when using the optional crane radio remote control. Maximum rotation speed of 2 RPM.

♦ Hydraulic system

Efficient closed-center, load sense hydraulics system featuring load-sharing technology allowing for smooth multifunction operation of all crane functions. One (1) SAE-C mounted, 130cc axial piston pump for all functions and optimized system performance. Shaft input of 2200 RPM generating 286 lpm (76 gpm) max flow at 320 bar (4600 psi) max operating pressure. 351 L (100 gal) hydraulic reservoir with SAE o-ring connections and integrated butterfly shut-off valve for easy maintenance. SAE o-ring hydraulic fittings and hoses throughout. Boom lift, boom telescope, main and aux hoist(s) and vertical outrigger jacks are all equipped with counterbalance valves for controlled movement and load holding.

Hydraulic oil cooler: standard electric fan, plate and fin style oil cooler mounted in the rear of the superstructure to remove heat from the hydraulic oil under heavy operating conditions.

Electrical system

Automotive grade, fully wire harnessed 12VDC electrical system using state-of-the-art sealed connectors and control modules. Dual-tone backup and outrigger motion alarm located at rear of machine. LED marker and triple ID lights.

Lower

📳 Chassis mounting

Torsion-resistant, high-strength steel sub frame attached using high-strength steel mounting brackets that are welded to the sub-frame and bolted to the truck chassis using Huck® bolts to ensure a secure and maintenance-free connection. Rear bumper under ride protection standard. Fixed boom rest mounted to front outrigger box and fabricated from structural steel.

- Outriggers

Out and down style outriggers at both the front and rear with individual control of each horizontal beam extension and vertical jack cylinder. Each outrigger jack is equipped with a 508 mm (20 in) polymeric outrigger float standard. Horizontal beams are non-proportional and can be pinned in (4) different configurations for operation. Front outriggers are angled toward the truck cab, eliminating the need for an SFO. Ground level control stations located at the left and right side for all vertical jacks and only the horizontal beams for each station. Operator cab features an electronic keypad mounted on the front console to control all outrigger functions.

100% span: Front = 7,09 m (23 ft 3 in)

Rear = 7,39 m (24 ft 3 in)

75% span: Front = 5,9 m (19 ft 4 in)

Rear = 6,12 m (20 ft 1 in)

Note: 75% span only available with the NTC Value Package.

50% span: Front = 4,72 m (15 ft 6 in)

Rear = 4,90 m (16 ft 1 in)

0% span: Front and Rear = 2,39 m (7 ft 10 in)

Outrigger monitoring system for horizontal beam extension is standard. Inverted cylinder rods for vertical outrigger jack cylinders for best protection of chromed rod. Optional single front outrigger (SFO) is available for heavy front axle mounting configurations.

Optional items

NTC Value Package (NTC50L/NTC55L)

- > Four-position outriggers
- > Wireless windspeed sensor package
- > Camera package
- > NTC50L and NTC55L model designation decals and materials

Operator aids

> Six-function wireless radio remote control of approximately 75 m (250 ft) (NB6R)

Telescopic offsettable jib

- > 7,9 m 13,7 m (26 ft 45 ft) telescoping boom extension (side fold for stowing), includes 5,8 m (19 ft) manual pull out section
- > Max tip height of 61,9 m (203 ft)
- > Offsets of 0° and 30°
- > RCL calibration for future jib option

• Fixed offsettable jib

- > 11 m (36 ft) fixed boom extension (side fold for stowing)
- > Max tip height of 59,1 m (194 ft)
- > Offsets of 0°, 15° and 30°
- > RCL calibration for future jib option

Auxiliary hoist

- > A second turret-mounted hoist located to the rear of the standard main hoist
- > Standard with rotation-resistant wire rope and round, top-swivel downhaul weight

Personnel handling platforms

- > (2) person steel, non-insulated, platform options
- > Rotating and yoke-style options
- Capacities up to 544,3 kg (1200 lb) on main boom and 226,8 kg (500 lb) on jib
- > Platform test weight sets available for each
- > Compliant to ASME B30.23 requirements

K100[™] synthetic rope

- > 18 mm (0.71 in) 137,2 m (450 ft) K100[™] synthetic hoist rope (in lieu of standard rope)
- > Available for either main, aux or both hoists
- > 80% lighter than steel wire rope with same available linepull
- > Easy handling/reeving and installation
- Reduces number of change outs due to mitigation of kinking, birdcaging or damage from diving
- > Corrosion resistant no rusting, no lubrication requirements

Wireless windspeed sensor

- > Real-time feedback of current speed
- > Display on in-dash RCL display and on optional wireless radio remote

Camera package

- > Video camera at hoist location
- > Video camera on right side of turntable

Hook blocks

- > Single sheave, 18,1 t (20 USt) quick-reeve hook block for 2-3 part reeving [186 kg (410 lb)]
- > Triple sheave, 36,3 t (40 USt) quick-reeve hook block for 4-7 part reeving including auxiliary sheave case assembly (272 kg [600 lb])
- > Five sheave, 49,9 t (55 USt) quick-reeve hook block for 8-10 part reeving including auxiliary sheave case assembly (498 kg [1098 lb])

Single Front Outrigger

- > 63,5 m (25 in) vertical stroke
- > Available for certain mounting configurations

Aluminum outrigger floats

> 610 mm (24 in) aluminum floats in lieu of the standard 500 mm (19.7 in) polymeric floats



Main and (optional) auxiliary hoist(s)

Two-speed displacement, bent-axis piston motor driving a planetary gearset and a grooved drum with cable tensioner/follower, drum rotation indicator and last layer and minimum wrap indicators.

Parts of Line	1 part line	2 part line	3 part line	4 part line	5 part line	6 part line	7 part line	8 part line	9 part line	10 part line
Max boom length (ft) at max elevations with stated rigging and load block and ground level	196 (includes 45 ft ext.)	151	118	92	75	64	55	48	42	36.5
Low speed lift (lb)	11,280	22,500	33,750	45,000	56,250	67,500	78,750	90,000	100,000	110,000
High speed lift (lb)	5000	10,000	15,000	20,000	25,000	30,000	35,000	40,000	45,000	50,000

Line Pulls and Reeving Information					
Hoists	Cable specs.	Permissible line pulls	Nominal cable length		
Main	16 mm (5/8 in) Dyform 34 LR Rotation Resistant (non-rotating) Min. Breaking Strength 56,420 lb	11,280 lb*	518 ft (158 m)		
Main and Auxiliary	18 mm Synthetic K-100™ Hoist Rope (ISO) Min. Breaking Strength 63,700 lb	12,740 lb*	514 ft (137 m)		

The approximate weight of 5/8 in wire rope is 1.0 lb/ft.

Hoist Performance					
	Hoist li	Drum canacity (ft)			
Wire Two speed hoist			Drum capacity (ft)		
rope layer	Low	High			
,	Available lb Available lb		Layer	Total	
1	17,250	7824	125	39	
2	15,450	7008	139	43	
3	14,000	6350	154	47	
4	12,790	5801	168	52	
5	11,780	5343	183	56	

^{*}Refer to Line Pulls and Reeving Information table for max. lifting capacity of wire rope.

Weight Reductions for Load Handling Devices			
Auxiliary boom nose	35,5 kg (78.1 b)		
Hook blocks and headache balls			
55 USt, 5-sheave (14 in sheave) CE	498,0 kg (1098 lb)+		
40 USt, 3-sheave (12 in sheave)	272,2 kg (600 lb)+		
20 USt, 1-sheave	181,4 kg (400 lb)+		
7 USt overhaul ball	163,7 kg (250 lb)+		

⁺ Refer to rating plate for actual weight

When lifting over boom extension, deduct total weight of all load handling devices reeved over main boom nose directly from boom extension capacity.

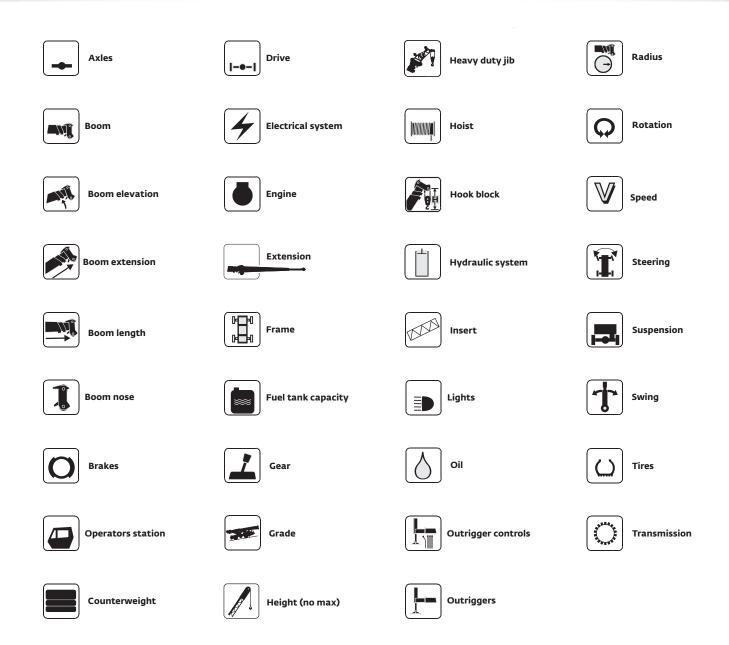
NOTE: All load handling devices and boom attachments are considered part of the load and suitable allowances MUST BE MADE for their combined weights. Weights are for Manitowoc furnished equipment.

The approximate weight of 18 mm synthetic rope is 0.16 lb/ft.

^{*}With certain boom and hoist tackle combinations, the allowable line pull may be limited by hoist performance. Refer to Hoist Performance table for lift planning to ensure adequate hoist performance on drum rope layer required.

Synthetic rope layer height may vary and may reduce available line pull per layer.

Symbols glossary



National Crane NBT50L Series 19



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